

Late Model Brass Mill Fully Integrated for manufacturing of Coil Stock



Rolling Mill Plant



Casting Plant

Available for purchase as a going concern

OWNER FINANCING AVAILABLE



FOR SALE



Late Model Complete Copper & Brass Rolling
and Casting Facilities.

28 Million Annual Capacity



Rolling Plant

- 3 Rolling Mills
- 2 Traverse Winding Lines
- 2 Cleaning/Pickling Lines
- 3 Slitting Lines
- 5 Annealing Furnaces
- Tooling & all related equipment



LARGE QUANTITY OF TOOLING,
ROLLS, SPARE PARTS AND
PLANT SUPPORT EQUIPMENT

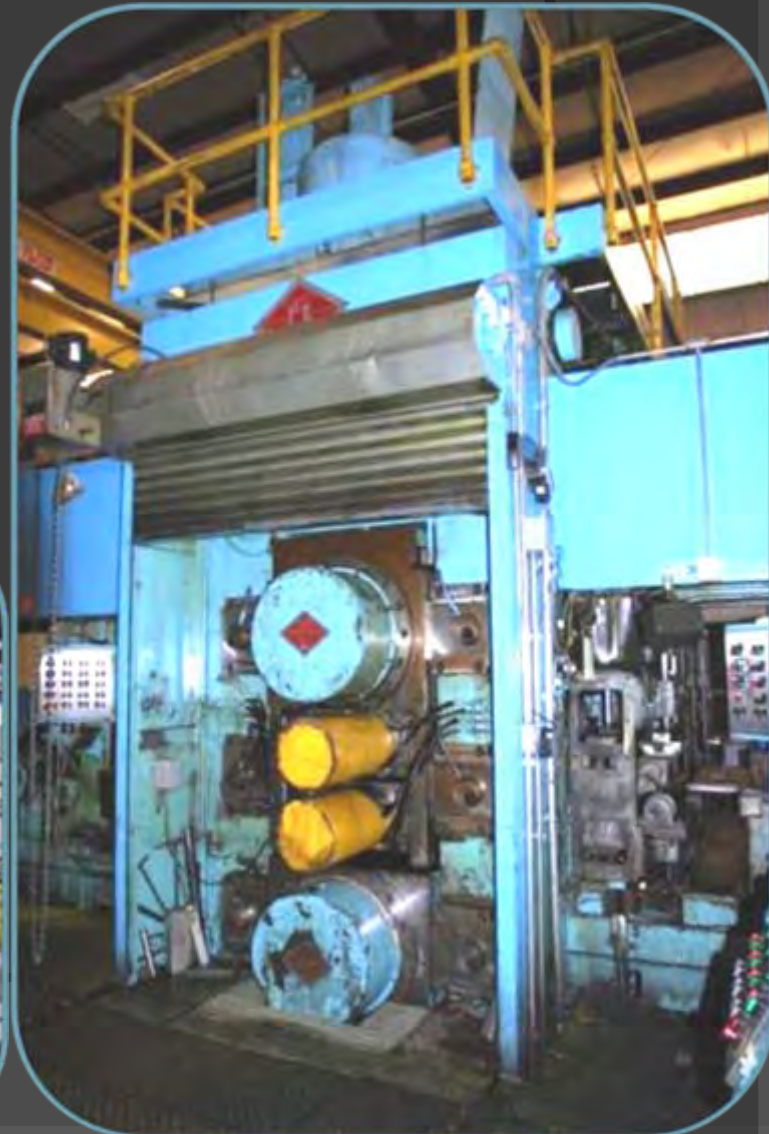


Casting Plant

- 2 1998 Coil Casting Lines
- 2 Melting Furnaces
- 4 Holding Furnaces
- 750Kw Stand by Generator
- Cooling Tower
- Heat Exchange
- Dust Collector
- Tooling & all related equipment

1999 I2S 4-High Cold Reversing Mill (16 x 32.5 x 32)

.030" - .675" Thickness Range, 1000 FPM, 28" Max Strip Width, Hydraulic Screw Downs, AGC, All Roller Bearing, 400 HP DC Reels, 1250 HP DC Mill Drive, 2.7M Pounds Separating Force, Eurotherm Drives, Spares, Rolls, Chocks & Bearings, Large Quantity of Spare Parts.



1987 Achenbach 4-High Cold Reversing Mill



.004" - .125" Thickness
Range, 2000 FPM, 18.5"
Strip Width, Hydraulic
Screw Downs, 5 ½" Dia
Work Rolls, 22" Dia
Back-Up Rolls, Positive
and Negative Roll
Bending, 600 KW Mill
Drive, 150 KW Reels,
Vollmer Gauges, AGC,
GE Fanuc PLC Controls,
Spare Rolls.

Chavanne – Brun 4-High Cold Reversing Mill

.010' - .250" Thickness Range, 800 FPM, 28"
Strip Width, 11" Dia Work Rolls, 36" Dia Back-up
Rolls, 300 DC HP Reels, 800 HP DC Mill Drive,
Vollmer Gauges, Screw Down Positioning Feed
Back Controls, Spare Rolls, Chocks & Bearings



(2) 16" Reusch Traverse Winding Lines

Model 3159 / 59, Horizontal Uncoilers, Guild Shear & End Welders, Hobart Power Supplies, Techmet Laser Scanning, Tension Bridles, Oscillating Recoilers, Digital Controls with Tension Regulators, 2 Lines Available.



1998 36" Aeromet Continuous Cleaning/Pickling Line



Mandrel Uncoiler, Coil Car, Peeler, Coil Breaker, Crop Shear, Stitcher, Pinch Rolls, 80/20 Sulfuric Acid Bath, Cold Rinse Tank, Brushing Station, Hot Water Rinse, Gas Fired Hot Air Dryer, Powered S Bridal Roll Stand, Exit Crop Shear, Recoiler with 200 HP DC Drive, Allen Bradley Solid State PLC Controls.

1987 36" Achenbach Coil Cleaning / Pickling Line

Line Speed 300 FPM,
15,000# Mandrel Uncoiler,
Peeler, Hold Down Roll,
Stitcher, Sulfuric Acid
Bath, Squeegee Rolls,
Cold Water Rinse,
Brushing Unit, Hot Water
Rinse, Gas Fired Drying
Oven, S Type Tension
Bridle, Edge Guide
System, 100 HP DC
Recoiler, 16" & 20" Dia
Drums, Safronics AC
Vector Drives



1987 26" Reusch Precision Double Loop Slitting Line with (2007) Tension Leveler

1000 FPM Line Speed, 15,000# Coil Capacity, Mandrel Uncoiler with DC Drag Generator Brake, 2007 Machine Concepts Cassette Type Tension Leveler for Shape Correction, Edge Control System, Slitter Head With Shimless Tooling, 3" Dia Arbors, 40 HP DC Slitter Drive, Tension Stand, Recoiler with 6", 10", 12", 16", 20" Dia Drums, 1 Arm Exit Turnstile, Downlayer, 30' Conveyor.



18" x 10,000 Reusch Slitting Line

Littell Uncoiler, Hold Down Roll, 3" Dia Arbors Reusch Slitter Head, Shimless Tooling, Edge Guides 40 HP DC Drive, 2 Recoilers, 16" Dia & 16" Dia Drums, Recoiler and Slitter have a Common Drive, Exit Turnstile, Downlayer, 30' Exit Conveyor, Complete Line.



24" x 15,000# Yoder Slitting Line



1000 FPM Line Speed,
5" Dia Arbors, Coil
Car, Mandrel Uncoiler,
75 HP DC Slitter
Drive, Pit Cross Over
Table, Tension Stand,
Recoiler with 100 HP
DC Drive, Scrap
Winder, Tooling
Electrics, Hydraulics,
Controls.

2000 Redcon Bell Type Annealing Furnace.

54" Dia x 80" High, Nitrogen Atmosphere, 2 Covers, 2 Bases, 1550 Degrees F, Programmable Temperature Controls with Digital Readouts, GE Fanuc PLC Controls.



1997 Radcon Bell Type Annealing Furnace.

132" dia x 66" High, Nitrogen Atmosphere, 2 Covers, 2 Bases, 1550 Degrees F, Air Cooled, Cooling Hood, GE Fanuc PLC Controls, with Digital Readouts.



1990 Radcon Bell Type Annealing Furnaces.



132" Dia x 66" High,
Nitrogen
Atmosphere, 2
Furnaces, 5 Bases,
5 Covers, 1400
Degeees F,
Programmable PLC
Controls, Allen
Bradley Readouts.

1986 Radcon Bell Type Annealing Furnaces

66" Dia x 66" High,
Nitrogen
Atmosphere, 1400
Degrees F, 3
Bases,
3 Covers, Air
Cooled, PLC
Controls with
Digital
Readouts.



Casting
Plant

1998 Demag Technica HC800 Horizontal Continuous Copper Alloy Casting Line Inductotherm Channel Induction Melting Furnace -13,500#

Carrier Vibrating Equipment, Rail Mounted
Vibrating Charging Hopper 4 x 8 x 30,
Demag Technica W03 Induction Holding
Furnace w/ 8000# Cap, Hydraulic Tilt,
Inductotherm Linemelt 60 w/power Supply
250Kw, Demag Technica K7-S Strip Cooler
5/8" x 26" Strip, (8) Cooling Zones w/
Digital Flow Controllers, Inductotherm
Spare Holding Furnace SS Pass Through
Cooling Water Tank Demag Technica
800-B1-MCP Servomotor Driven
Withdrawal Unit, MCP Computocast
Microprocessor Casting Control, Demag
Technica FR800 Inline Traveling Top and
Bottom Surface Milling Machine, Demag
Technica SC7 Hydraulic Flying Shear 300
Ton Cap, Demag Technica BE800 Strip
Upcoiler, Inductotherm Miscroscan
Holding Furnace Control Cabinet



1998 Demag Technica HC800 Horizontal Continuous Copper Alloy Casting Line



Carrier Vibrating Equipment, Rail Mounted Vibrating Charging Hopper 4 x 8 x 30, Demag Technica W03 Induction Holding Furnace 8000# Cap, Hydraulic Tilt, Inductotherm Linemelt 60 w/ 250 Kw Power Supply, Demag Technica K7-S Strip Cooler 5/8" x 26" Strip, (8) Cooling Zones w/ Digital Flow Controllers, Inductotherm Spare Holding Furnace SS Pass-Through Cooling Water Tank Demag Technica 800-B1-MCP Servomotor Driven Demag Technica FR800 Inline Traveling Top & Bottom Surface Milling Machine, Demag Technica SC7 Hydraulic Flying Shear 300 Ton Cap, Demag Technica BE800 Strip Upcoiler, Inductotherm Miscroscan Holding Furnace Control Cabinet

Casting Plant Support Equipment

1997 Onan 750 DHA Standby Diesel Generator Set

750Kw w/ Cummins QST30-62-6-Cylinder Diesel Engine – 1,200 HP at 1800 RPM Klein Fuel Tank Base and Full Enclosure -900 Gal. Cap.

(2) (1997) Evapco Exterior Platform Mounted Cooling Towers

1000 Gal. Cap. Chill Tank, (4) Polaris S-141g15 Heat Exchangers, (2) 40 HP Pumps & (2) 7½ HP Pumps

(2) Keller Dust Collector Systems

Platform Mounted w/ Cyclone Separator, fines Collector, Vacuum Blower

1997 Kirk & Blum Exterior Furnace Fume Collection System

Dropout Box, 2 Dust Collectors, 125 HP Draft Blower, 50' Steel Stack



Note: Casting Plant was built in late 90's from a Greenfield Site

TOOLING, ROLLS, SPARE PARTS





TOOLING, ROLLS, SPARE PARTS CONTINUED



Lab & Testing Facility

Universal Tensile Tester,
Digital Rockwell Hardness
Tester, Olympus Binocular
Microscope, Micro
Computer for Beta-
Backscatter Testing,
Conductivity Meter, Metal
Test Kit, Lieder 3X
Microscope, Antonik
Micro Hardness Tester,
Metal Shear, Computers,
Printers Etc.



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